

**Manufacturing Operations with Over 100 Employees
in the Hudson Valley Area**

5000+ Employees	Location	Industry or Product
IBM	East Fishkill	Semiconductors
	Poughkeepsie	Computers
1000 - 5000 Employees	Location	Industry or Product
Wyeth	Pearl River	Pharmaceuticals
PepsiCo	Purchase	Beverage, snacks
500 - 1000 Employees	Location	Industry or Product
NXP	East Fishkill	Semiconductors
Kolmar Labs	Port Jervis	Personal Care
Nice-Pak Products	Orangeburg	Wet wipes
Pawling Corp.	Pawling	Rubber coatings
Pepsi Bottling Co.	Somers	Soft drinks
100 - 500 Employees	Location	Industry or Product
Novartis	Suffern	Pharmaceuticals
Watson Pharmaceuticals	Carmel	Pharmaceuticals
	Brewster	
KAZ	Hudson	Healthcare appliances
Steifel Labs	Durham	Skin care products
Verla International	New Windsor	Cosmetics
Precision Valve	Yonkers	Valves, pipe fittings
Par Pharmaceutical	Spring Valley	Pharmaceuticals
Chromalloy	Orangeburg	Metals
Ciba Specialty	Tarrytown	Chemicals
Danisco USA Inc.	Ardlsey	Chemicals
Barr Laboratories	Pomona	Pharmaceuticals
Amscan	Harriman	Paper supplies
Refined Sugars	Yonkers	Cane sugar refining
Engelhard	Peekskill	Pigments
San-Mar Labs	Elmsford	Toilet preparations
Stewart EFI	Yonkers	Metal stampings
Avon Products	Suffern	Cosmetics
JJ Cassone Bakery	Port Chester	Bread, cakes, etc.
Rexam Beauty	Purchase	Plastic closures
Coca-Cola Bottling	Elmsford	Soft drinks
	Hawthorne	Soft drinks
Tyco Plastics	Yonkers	Plastics film/sheet
Group Clarins	Orangeburg	Cosmetics
Kawasaki Rail Car	Yonkers	Railroad equipment

100 - 500 Employees	Location	Industry or Product
Aluf Plastics	Orangeburg	Plastics
Lecroy Corporation	Chestnut Ridge	Oscillating systems
Pico Electronics	Pelham	Electronics
US Gypsum	Stony Point	Building products
LSI Lighting	New Windsor	Lighting
Ampac	Walden	Paper products
Concept Packaging	Newburgh	Cosmetics
Putnam Precision	Brewster	Metal products
Danone	White Plains	Food products
Nexans	Chester	Wire and cable
Tappan Wire	Blauvet	Metal products
RSR Corp.	Middletown	Metal smelter
Genpak	Middletown	Plastic dinnerware
Newburgh Dye	Newburgh	Textile dyes
Metal Container Corp /		
Anheuser Busch	New Windsor	Metal cans and containers
Ball Metal Beverage	Middletown	Aluminum cans
Stoffel Seals	Nyack	Seals
Spence Engineering/		
Nicholson Steam	Walden	Steam taps
Spraylat Corp.	Mount Vernon	Paints
GE	Tarrytown	Surface active ingredients
Metallized Carbon	Ossining	Carbon, graphite products
SEMEX Corp.	Armonk	Microelectronic Interconnect Materials
Remeo Products	Florida	Metal products
Bee-Alive	Valley Cottage	Pharmaceuticals
General Bearing	West Nyack	Bearings
Turbine Airfoil	Middletown	Powder coatings
Piller Inc.	Middletown	Electronic supplies
Insl-X Products	Stony Point	Insulation products
Innovative Plastics	Orangeburg	Plastics
Balchem Corp.	New Hampton	Chemicals
Risdon-AMS	Middletown	Cosmetics packing
Summit Research	Hugenot	Chemicals
Pharmline	Florida	Health food suppl.
Nelco Products	Newburgh	Plastics
National Bedding	Coxsackie	Serta mattresses
E Magin Corp.	East Fishkill	Optical devices
Chemprene	Beacon	Lightweight rubber bonveyor belting
Akzo Nobel	Brewster	Chemicals
Hopewell Precision	Hopewell Junction	Precision metal
PDQ Manufacturing	Staatsburgh	Metal fabricating
Applied Materials	East Fishkill	Semi-conductor tools
Schatz Bearing	Poughkeepsie	Machinery
Valois	Congers	Perfume systems

100 - 500 Employees	Location	Industry or Product
Brooklyn Bottling	Milton	Juice processing
Chelsea Modular Homes	Milton	Modular housing
Huck International	Kingston	Aerospace fasteners
Hunter Panel	Kingston	Commercial roofing panels
JM Originals	Ellenville	Children's clothing
Optimum Window	Ellenville	Windows
Rifton Products	Rosendale	Adaptive components for disabled
Selux Lighting	Highland	Lighting
Zumtobel Staff Lighting	Highland	Lighting
Ultra Seal/Ultra Tab	New Paltz	Vitamins
100 - 500 Employees	Location	Industry or Product
VerTis	Saugerties	Commercial printer
Southeastern Container	Wappingers Falls	Plastic bottles
Viking Industries	New Paltz	Corrugated cartons